



Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **152600 / 08**

Rolls-Royce hereby certifies that

**ALMECON TECHNOLOGIE GMBH
NIEDERREIMERFELD 5
ARNSBERG, 59823
- GERMANY -**

Vendor Code: **216190**

is approved in accordance with Rolls-Royce SABRe as
Make to Print supplier for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **17th July 2025**

i.V. Robert Starcke
Head of Supplier Quality
Rolls-Royce Deutschland Ltd & Co KG

Expiry Date: **unlimited**

i.A. Frank Schmidt
Global Supplier Control Authority
Rolls-Royce Deutschland Ltd & Co KG



Rolls-Royce

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1. General Approval Scope

- TECHNICAL CONTROL OF SPECIAL PROCESSES
IN ACCORDANCE WITH RRP50000

GRANTED DELEGATION

- AUTHORITY TO APPROVE SUB TIER FOR QM SYSTEM REQUIREMENTS
LIMITED TO TORNADO & LARZAC ENGINE PROGRAM

APPROVED PROCESSES

- | | |
|----------------------------|--------------------------|
| • DIN65170 | • RRP51010 |
| • RPS150 | • RRP55000 ³⁾ |
| • RPS184 | • RRP56001 |
| • RPS299 | • RRP57001 |
| • RPS338 | • RRP57004 |
| • RPS367 | • RRP57005 |
| • RPS386 | • RRP58003 - 1A2 |
| • RPS407 ¹⁾ /14 | • RRP58006 |
| • RPS657 | • RRP58007 |
| • RPS912 | • RRP58009 ⁴⁾ |
| • RRP51000 ²⁾ | |

RESTRICTED TO

- ¹⁾ GROUP 2 OR 3 ADHESIVE BONDS
- ²⁾ CLEANING AND DEGREASING USING AQUEOUS MEDIA
- ³⁾ LASER BEAM MACHINING AND DRILLING (LBM)
- ⁴⁾ DIGITAL DETECTOR ARRAY METHOD (DDA)

2. Regional Limited Approval Scope

Rolls-Royce plc.

NONE

Rolls-Royce Deutschland Ltd & Co KG

CUSTOMER APPROVAL RECOGNIZED FOR **SAFRAN PROCESSES**
AND RESTRICTED TO **CLASSIFICATION N4 PARTS**

- CCT00624 - X-RAY
- DMC0010S2 - LIQUID PENETRANT INSPECTION
- DMP12-300 - AQUEOUS CLEANING
- DMP43-001 - WELDING
- DMP45 - FURNACE BRAZING
- DMP62 - LASER DRILLING
- DT05-89 - PART MARKING