



Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **152600 / 04**

Rolls-Royce hereby certifies that

**ALMECON TECHNOLOGIE GMBH
NIEDERREIMERFELD 5
ARNSBERG, 59823
- GERMANY -**

Vendor Code: **216190**

is approved in accordance with SABRe for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **15th February 2022**

Expiry Date: **unlimited**


i.V. Robert Starcke

Head of Supplier Quality
Rolls-Royce Deutschland Ltd & Co KG


i.A. Frank Schmidt

Global Supplier Control Authority
Rolls-Royce Deutschland Ltd & Co KG



Rolls-Royce

Civil & Defence Aerospace

1. General Approval Scope

- CONTROL OF CLASSIFIED PARTS
IN ACCORDANCE WITH RRES90000
- TECHNICAL CONTROL OF NON-DESTRUCTIVE TESTING
IN ACCORDANCE WITH RRP58000
- TECHNICAL CONTROL OF SPECIAL PROCESSES
IN ACCORDANCE WITH RRP50000

APPROVED PROCESSES

- DIN65170
- RPS150
- RPS184
- RPS299
- RPS338
- RPS367
- RPS386
- RPS903 ¹⁾
- RPS912
- RRP51000 ²⁾
- RRP56001
- RRP57001
- RRP57004
- RRP58003 - 1A2
- RRP58006
- RRP58007
- RRP58009 ³⁾
- RRP59001
- RRP59006

RESTRICTED TO

- ¹⁾ WELD JOINT ASSESSMENTS
- ²⁾ CLEANING AND DEGREASING USING AQUEOUS MEDIA
- ³⁾ DIGITAL DETECTOR ARRAY METHOD (DDA)

2. Regional Limited Approval Scope

Rolls-Royce plc.

NONE

Rolls-Royce Deutschland Ltd & Co KG

- RADIOLOGICAL INSPECTION IN ACCORDANCE WITH
RRD APPROVED DATA CARD PA-07-008-293
- DMC0010S2
- DMP12-300
- DMP43-001
- CCT00624 (SAFRAN)
- DMP45 - PRE-ASSEMBLY ONLY
- DMP62
- DT05-89